

Panel assembly procedure for LEMO 3K.93C panel mounted connectors.

1. Cable assembly as supplied with cap fitted:-



2. Holding the connector securely remove the collet nut using the spanners (DCP.91.023.TN), ensure you do not rotate the connector.



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3. Once collet nut is loose continue to un-screw until thread is clear



4. Using the spanners release and un-screw the extended shell.



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5. Slide extended housing back sufficiently to clear the threads.



6. Remove the inner assembly taking care not to disturb the centre pieces.



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7. With the inner assembly removed, position and fit the connector housing to the panel as shown:- (red orientation facing up.)



6. Gently slide the inner assembly into the connector housing, ensuring that the split piece with the key is facing up as shown:-



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8. Viewed from underneath the connector ensure that the key, is located in the slot on the housing.

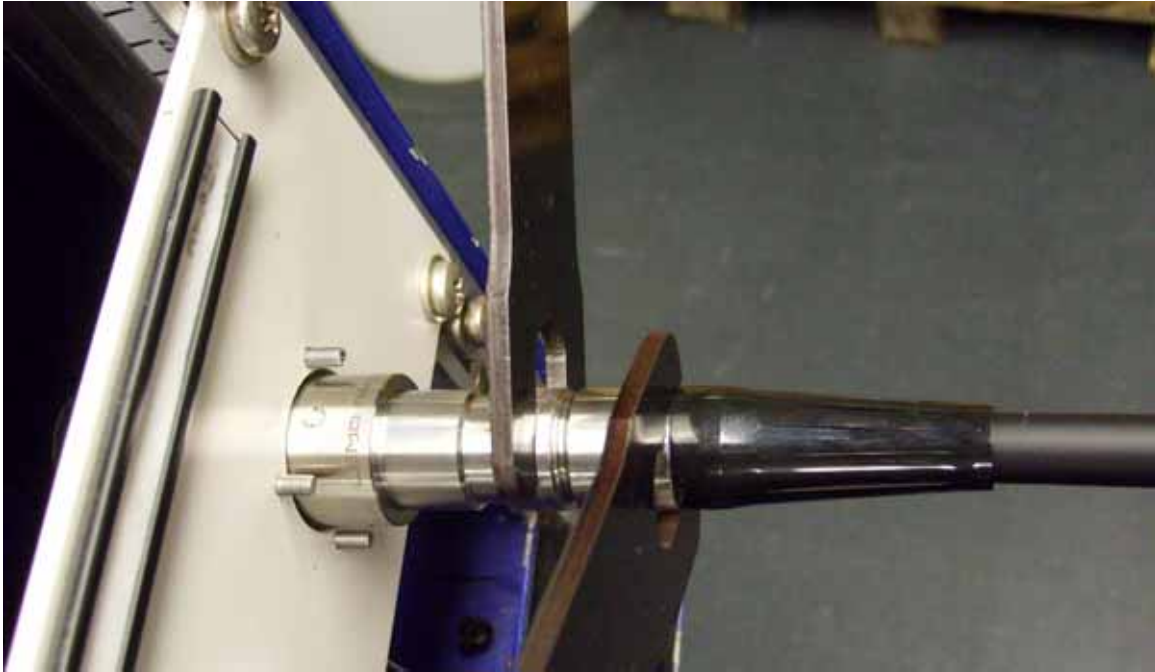


9. Using the spanner tighten up the rear extended housing.



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10. Using the spanners, tighten up the rear collet nut.



11. Assembly to panel complete.



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